Installation Instructions

9A314001 Adjustable Arm System
9A314005 Arm Mounting Brackets - *only*

Intended Use
To provide patient support while mounting and/or dismounting table.

Kit Components

Description	*Part Number*	*Qty*
Arm Rest (left)	029-3015-01	1
Arm Rest (right)	029-3015-00	1
Tie Weldment	030-1451-50	1
Spline Weldment	030-1485-00	2
Bolts (1/4-20 x 1/2")	040-0250-88	6

Lower Table Shrouds

(1) Unplug table power cord from outlet.

(2) Lower table to its lowest height

(3) Pull footrest all the way out and lift seat section; then remove two screws (1, Figure 1).

(4) Remove one screw (2) from each side of table.

(5) Remove two screws (3) attaching the outer shrouds together at head end of table.

(6) Separate shrouds at head end until tabs pull out of slots (A, B, & C) of upperwrap; then lower shrouds.

(7) Connect power; then raise table to access upperwrap.

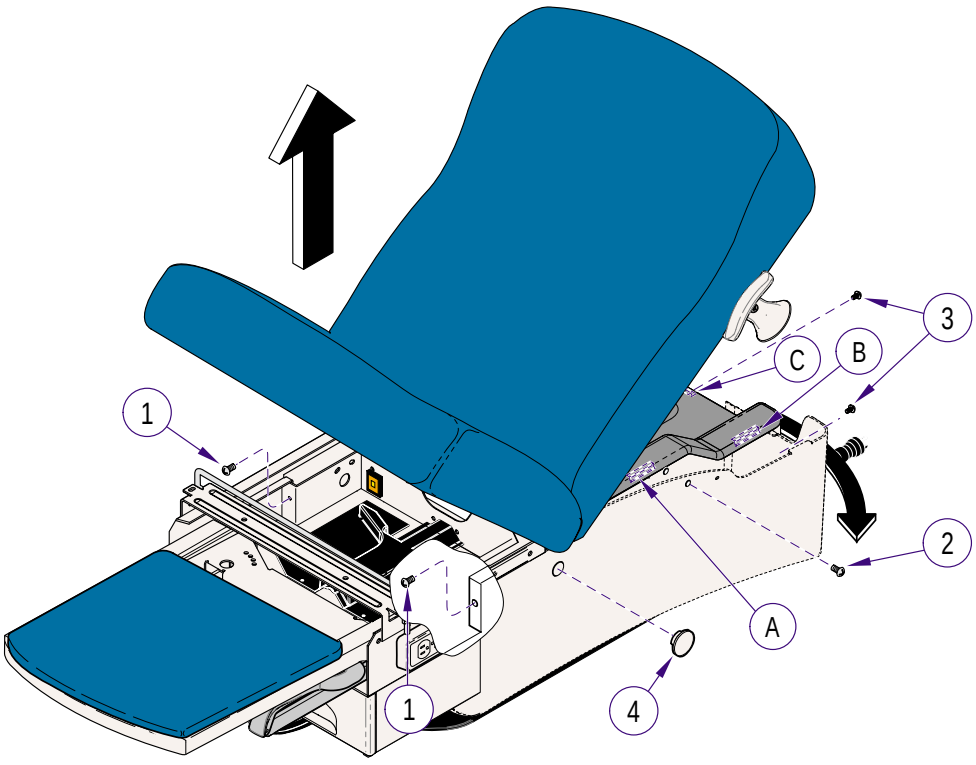

Figure 1. Lowering / Reattaching Outer Shrouds MA613000i

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Install Mounting Brackets

(1) Remove one bolt (1, Figure 2) from each side of upperwrap (2).

(2) Position tie weldment (3) and two spline weldments (4) as shown; then secure each spline weldment to the tie weldment with three bolts (5) *[included with this kit].*
Do not tighten bolts at this time.

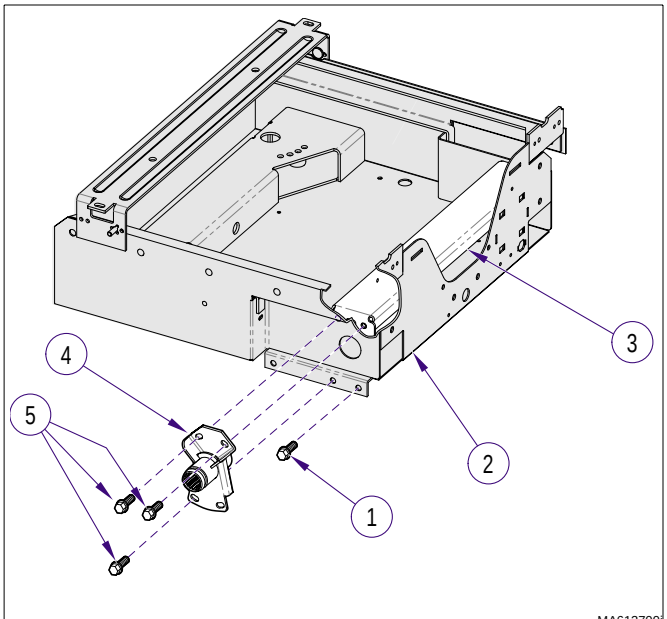

Figure 2. Installing The Mounting Brackets

(3) Install one bolt (1) *[removed in step 1]* thru bottom hole in both spline weldments (4).
Do not tighten bolts at this time.

(4) Insert left and right chair arms *(not shown)* into spline weldments (4) and visually check alignment of arms.

(5) Adjust spline weldments (4) as necessary to achieve proper alignment of arms; then tighten all bolts (1 & 5).

Reattach Table Shrouds

(1) Remove one hole plug (4, Figure 1) from each side of shrouds.

EQUIPMENT ALERT
Hold shrouds apart when lowering table. Failure to do so could result in damage to shrouds due to contact with table top.

(2) Lower table to its lowest height.

(3) Insert outer shroud tabs into slots (A, B, & C) of upperwrap; then install screw (2). Repeat on opposite side of table.

NOTE
Make sure seam between shrouds is tight and evenly spaced before tightening two screws (3).

(4) Install two screws (3) and two screws (1).

Install Chair Arms

(1) Insert left chair arm (1, Figure 3) into mounting hole (2) as shown.

(2) Be sure chair arm (1) is locked securely in place.

(3) Repeat steps 1 & 2 for right chair arm.

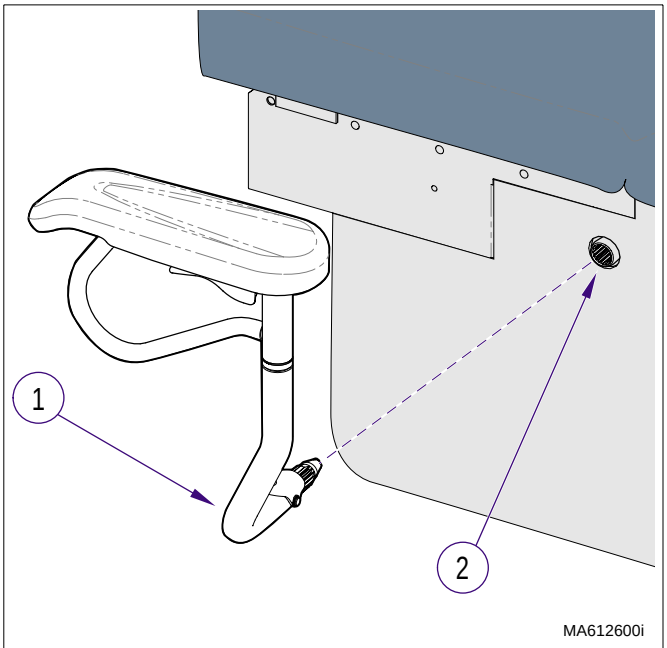

Figure 3. Installing the Chair Arms

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